*	Sys	stems2win Continuously improving tools for continuous improvement	J	ob Bro	ea	akdo	wn		
		Title	Samp	le Proce	ess	5			
		Descriptior	Description car	Description can be as long as you need - using Alt+Enter for word wrap.					
			<name> 12/25/2017 Safety goggles, apron,</name>						
		Revised							
		Safety Equipment	chemresistant gloves (heavy green)						
				Mix stand, funnel					
			Base (#125), additive (#496) and refined ore (#238)						
			Manager:	Supervise					
	1	Header Data	Any data that	you want at the top o	of you	r page>			
Common Key Points WEAR YOUR SAFETY EQUIPMENT DURING ALL STEPS OF THIS TASK! SPLASHES AND SKIN CONTACT WILL CAUSE HARM!									
Major Steps			Key Points		<b>◇ +</b> √ •	Reasons			
What? Logical steps that advance the work		How?	Tips that will: ◊ make or break + avoid injury √ make it easier	\$ + √	Why?	• Reasons for key points			
1 Add	base		<ul> <li>◊ Left hopper</li> <li>√ Use green fu</li> </ul>	nnel	<b></b>				
2 Add	ore		<ul> <li>◊ Right hopper</li> <li>√ Use blue fun</li> </ul>		"				
		<ul> <li>◊ Back hopper (red) in storage</li> <li>room</li> <li>◊ Check level in auto feed (above minimum?)</li> </ul>		<b>◇</b>	<ul> <li>Red hopper auto feeds additive</li> <li>If below minimum, result will be</li> <li>bad mix</li> </ul>				
4 Start machine		<ul> <li>Set to auto mode</li> <li>Step away</li> <li>Press power on button</li> <li>Ensure green light is on</li> </ul>		• \$	<ul> <li>◊ If not in auto mode, result will be bad mix</li> <li>◊ Yellow or red light requires Maintenance</li> </ul>				
		"If the le	earner hasn't lea	rned, the teacher has	sn't ta	ught"			

Major Steps	Key Points	♦ + √ •	Reasons
Pictures			
Optionally use the space be	low for pictures or illustrations - either	digital or hand sl	ketched
۲	FAR NO TEST PASS		
			۲