## NATIONAL STRATEGY FOR ADVANCED MANUFACTURING



## **Executive Summary**

Manufacturing is an engine of America's economic strength and national security. It plays a vital role in almost every sector of the United States economy, from aerospace to biopharmaceuticals and beyond. Advances in manufacturing enable the economy to continuously grow as new technologies and innovations increase productivity, enable next-generation products, support our capability to address the climate crisis, and create new, high-quality, and higher-paying jobs.

The United States remains a leader in advanced technologies; however, production and employment in several high-technology manufacturing industries have fallen sharply in the 21<sup>st</sup> century. To address global competition, the Biden-Harris Administration has taken steps to revitalize the manufacturing sector, increase the resilience of U.S. supply chains and national security, invest in R&D, and train Americans for jobs of the future.

This Strategy presents a vision for United States leadership in Advanced Manufacturing that will grow the economy, create jobs, enhance environmental sustainability, address climate change, strengthen supply chains, ensure national security, and improve healthcare.

Three interrelated goals are set to achieve the stated vision:

- (1) Develop and implement advanced manufacturing technologies
- (2) Grow the advanced manufacturing workforce
- (3) Build resilience into manufacturing supply chains and ecosystems

To achieve these goals, 11 strategic objectives and 37 technical and program recommendations are identified for the next four years.

This Congressionally-mandated strategy seeks to improve U.S. Government coordination and provide long-term guidance for Federal programs and activities in support of U.S. manufacturing competitiveness, including advanced manufacturing research and development. Public input from over 700 individuals and organizations from across the country informed the strategy.

| National Goals                                   | Objectives   | National Priorities   |
|--|--|---|
| Advanced<br>Manufacturing<br>Technologies        | Enable Clean and Sustainable Manufacturing to Support Decarbonization              | Decarbonization of Manufacturing Processes                          |
|  |  | Clean Energy Manufacturing Technologies                             |
|  |  | Sustainable Manufacturing and Recycling                             |
|  | Accelerate Manufacturing for Microelectronics and Semiconductors                   | Nanomanufacturing of Semiconductors and Electronics                 |
|  |  | Semiconductor Materials, Design, and Fabrication                    |
|  |  | Semiconductor Packaging and Heterogeneous Design                    |
|  | Implement Advanced<br>Manufacturing in Support<br>of the Bioeconomy                | Biomanufacturing  |
|  |  | Agriculture, Forest, and Food Processing                            |
|  |  | Biomass Processing and Conversion                                   |
|  |  | Pharmaceuticals and Healthcare Products                             |
|  | Develop Innovative<br>Materials and Processing<br>Technologies                     | High-Performance Materials Design and Processing                    |
|  |  | Additive Manufacturing  |
|  |  | Critical Materials  |
|  |  | In-Space Manufacturing  |
|  | Lead the Future of Smart<br>Manufacturing  | Digital Manufacturing   |
|  |  | Artificial Intelligence in Manufacturing                            |
|  |  | Human-Centered Technology Adoption                                  |
|  |  | Cybersecurity in Manufacturing                                      |
| Advanced<br>Manufacturing<br>Workforce           | Expand and Diversify the<br>Advanced Manufacturing<br>Talent Pool                  | Promote Awareness of Advanced Manufacturing Careers                 |
|  |  | Engage Underrepresented Communities                                 |
|  |  | Address Social and Structural Barriers for Underserved Groups       |
|  | Develop, Scale, and<br>Promote Advanced<br>Manufacturing Education<br>and Training | Incorporate Advanced Manufacturing into Foundational STEM Education |
|  |  | Modernize Career Technical Education for Advanced Manufacturing     |
|  |  | Expand and Disseminate New Learning Technologies and Practices      |
|  | Strengthen Connections Between Employers and Educational Organizations             | Expand Work-Based Learning and Apprenticeships                      |
|  |  | Promote Industry-Recognized Credentials and Certifications          |
| Manufacturing<br>Supply Chains<br>and Ecosystems | Enhance Supply Chain<br>Interconnections   | Foster Collaboration within Supply Chains                           |
|  |  | Advance Innovation for Digital Transformation of Supply Chains      |
|  | Expand Efforts to Reduce<br>Manufacturing Supply<br>Chain Vulnerabilities          | Trace Information and Products Along Supply Chains                  |
|  |  | Increase Visibility into Supply Chains                              |
|  |  | Improve Supply Chain Risk Management                                |
|  |  | Stimulate Supply Chain Agility                                      |
|  | Strengthen and Revitalize<br>Advanced Manufacturing<br>Ecosystems                  | Promote New Business Formation and Growth                           |
|  |  | Support Small and Medium-sized Manufacturers                        |
|  |  | Assist Technology Transition  |
|  |  | Build and Strengthen Regional Manufacturing Networks                |
|  |  | Improve Public Private Partnerships                                 |

SUBCOMMITTEE ON ADVANCED MANUFACTURING COMMITTEE ON TECHNOLOGY of the NATIONAL SCIENCE AND TECHNOLOGY COUNCIL



